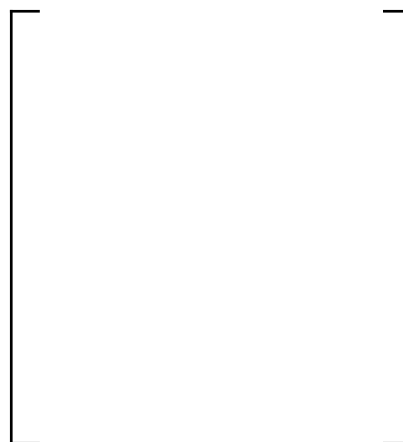
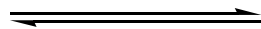
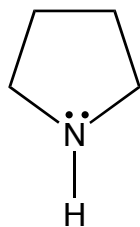
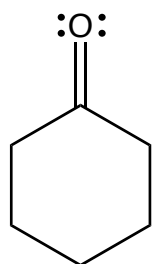
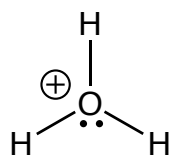
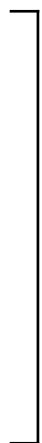
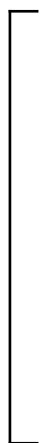


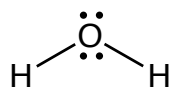
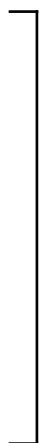
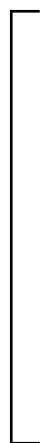
Enamine Formation



proton transfer \rightleftharpoons



slightly acidic pH



Products